

Collet Knobs
Push-On Knobs
Slider Knobs

Accessories

Push Buttons



Collet Knobs - the complete range





\$100 002 \$101 002 \$100 003 \$101 003 \$100 125 \$101 125 \$100 004 \$101 004





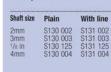








K110 003 K111 003 K110 125 K111 125 K110 004 K111 004

































5mm		SP150 SP151				
10						
Pointer R Height (inc. cap)	15.5mm 10.2mm 14.3mm 7.0mm					
Base 0 Pointer R Height (Inc. cap) Shaft Depth	10.2mm 14.3mm	With arrow				





21 mm





21 mm







SB151, SB211, SB291

These can be supplied with line printing on both wings. To specify, replace last digit '1' with '3', eg: SB153

Ordering procedure

Please remember to quote the appropriate Collet knobs and accessory part number for each item according to type, size and plain or with line requirements. Please also state the colour required when ordering. Available colours are referred to on Page 7.

Packaging

Collet knobs and accessories are packed, as standard, in multiples of ten. For orders over one hundred pieces, items may be packed in bulk and quantity discounts are available.

Two colour soft touch collets







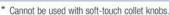
Accessories – part numbers

Please refer to Page 7 for available colours



38mm		C380		C381		C382		CF380
47mm		C470		C471		C472		CF470
	Nut	covers*		Pointer Not applica SB, SW and	ble to types SP.		Stators*	
	Plain	With li		Q	<u>«</u>		Adhesive	Backed
10mm				P100	R = 7.0mm			
11mm	N110	N111	0 = 14.0mm	P110	R = 8.0mm		R110	Ø = 23.0mm
13mm	N130	N131	Ø = 17.5mm	P130	R = 9.5mm		R130	Ø = 26.0mm
15mm	N150	N151	Ø = 18.5mm	P150	R = 10.5mm		R150	Ø = 28.2mm
21mm				P210	R = 14.0mm		R210	Ø = 36.0mm
29mm				P290	R = 19.0mm		R290	Ø = 46.2mm
	11 11			P380	R = 24.0mm		R380	Ø = 56.0mm

Figure I Markings oth		shown are ava	lable to spec	al order					
\bigcirc									
Plain	0-11/30°	1-12/30°	0-9/369	1-10/36	6° 0-5/6	0° 1-6/6	60° 30		Single te Arrow
D110	D111	D112	D113	D114	D115	D116	D118	D119	Ø = 24.0mm
D130	D131	D132	D133	D134	D135	D136	D138	D139	Ø = 27.0mm
D150	D151	D152	D153	D154	D155	D156	D158	D159	Ø = 29.0mm
D210	D211	D212	D213	D214	D215	D216	D218	D219	Ø = 37.0mm
D290	D291	D292	D293	D294	D295	D296	D298	D299	Ø = 47.0mm
D380	D381	D382	D383	D384	D385	D386	D388	D389	Ø = 57.0mm
* Cannot	ha usad w	ith soft-tou	ch collet k	nobe					







10mm 11mm 13mm 15mm 21mm 29mm 38mm



Timeless 'Classics'

Function, styling, handling and simplicity of use are the hallmarks of these quality control knobs.

Collet Knobs

The main criteria in the design of collet knobs and accessories have always been function, styling, handling and simplicity of use. Accessories, including caps, pointers, figure dials and nut covers have been designed to push-fit into the collet knob body to give added versatility.

All Collect knob bodies, caps, pointers and nut covers are manufactured in nylon with a finely textured matt finish. Transparent figure dials are manufactured in polycarbonate, coloured dials are nylon. Collets, housings and nuts, fitted into the knobs during manufacture, are of brass and will accommodate a wide range of sha diameters and bush lengths. All knobs shown are available in black or grey as standard. Other colours are available to order.

Two colour soft-touch collet knobs

These items meet the needs of the general industrial and audio market for a soft-touch finish as an alternative to the traditional hard surface finish.

The two shot process, using polypropylene and thermoplastic elastomer, allows the indicator line to be moulded rather then printed. Full details are specified on page. The standard body colour is black and the line, when specified, is white. Other colour combinations are available to order - please refer to page 7.

Both items can be used as a dual concentric set.

Dual Concentric Assemblies

This table shows the knob combinations suitable for dual concentric assemblies. Please contact the sales office for details of special through hole collets, if required.

BASE
13mm
15mm
21mm
29mm

Accessories

All collet knobs are designed to accept caps once fitted to the shaft. These with other accessories are details on page 4, with available colours on page 7.

Installation Torque

The maximum torque that should be applied to collet nuts when installing them on a shaft is as follows:

Turning Torque

The torque that can be transmitted by knobs without slipping, assuming the knob has been adequately tightened on the shaft, is as follows:

Knob Type	Shafts 2mm, 3mm, 4mm and 1/a in	Shafts 6mm, 1/4 in and 3/16 in
	N.m	N.m
S10 S11, SP11, K11 S13	0.294	
S15, SD15, SN15, SB15, SW15	0.784	
K15,W15,K21,KP21,W21,K29,W29	1.471	
S21, SP21, S821, SW21 S29, SP29, S829, SW29 S38, SC38	0.784	1.471
S47, SC47, SCF47		

Knob Type	Shafts 2mm, 3mm, 4mm and 1/s in and 1/16 in	Shafts 6mm and 1/4 in
	N.m	N.m
S10 S11, SP11, K11 S13	0.245	
S15, SN15, SP15, SB15, SW15	0.392	0.784
K15, W15 S21, SP21, SB21, K21, KP21, W21 S29, SP29, SB29, SW29, K29, W29 S38, SC38	0.588	
S47, SC47, SCF47		1.176

Conventional push-on knobs

A quality push-on knob manufactured in nylon, matching the style of the collet range, with a finely textured matt finish. All require a cap as per the collet range (other accessories cannot be fitted). All knobs shown are available in black or grey as standard. Other colours are available to order. Please refer to Page 9.

line (standard)

Line position in increments of 45° from SIFAM standard (Moulded and printed to order)

Shaft configuration

Our push-on knobs have been designed to provide a simple and secure shaft attachment. The internal moulding grips the shaft securely, with 'D' shape, splined or slotted configurations. Some 'D' shape shafts feature an integral metal compression ring.







Line positioning for flatted shafts

As standard, line printing, if required, will be in the position detailed in the drawings below. Should you require alternative line positioning, please state the location with your order. The printed line may be positioned

centrally in any flute; flutes are at increments of 60° on 11mm knobs, 45° on 15mm knobs, 36° on 21mm knobs and 30° on 29mm knobs.

The 15mm bar knob is shown below in the SIFAM standard

15mm bar

line (standard)

Line position and/or wing position in increments of 60° from SIFAM standard (Moulded and printed to order)

form, with the wings perpendicular to the shaft 'flat'. However, the angle of the wings to the 'flat' of the shaft may be altered by 45° increments if required.







21mm ine position in increments of 36° from SIFAM standard (Moulded and printed to order)

Line position in increments of 30° from SIFAM standard (Moulded and printed to order)

Dual Concentric

11 & 15mm knobs can be supplied for this application. Please contact sales office for details.

line (standard)

Line position in increments of 60 from SIFAM standard (Moulded and printed to order)

ements of 60°



















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Colour Charts

Item Colour	Print Colour**	Collet knobs		Soft Touch Collet Boknobs	Conventional Push-on Knobs	Caps	Nut Covers**	Pointers**	Coloured Figure Dials**	Stators**	Tinish Pointer	olour Push-on Hard or Soft	Single Colour Slider	finish	olour Slider Hard or Soft	Pushbuttons
			Line	Body							iter	Body		Line	Body	
Black	0	1	0	/	1	1	1	1	1	1	1	1	1	1	✓	✓
Dark Grey	0	0	0	0	X	X	X	X	X	*:	1	X	X	1	X	0
Mid Grey	B	0	0	0	X	X	X	X	X	88	1	X	X	1	X	0
Grey	B	✓	1	0	1	V	1	1	X	•	1	X	X	1	X	1
White	B	0	0	0	Х	X	X	X	X	*	1	X	X	1	X	1
Lupin	B	0	0	0	X	Х	X	X	X	2	1	X	X	1	X	0
Red	0	0.	0	0	X	1	1	1	X	21	1	X	X	1	X	1
Orange	0	0	0	0	X	1	X	X	X	2	1	X	X	1	X	0
Yellow	B	0	0	0	X	1	Х	1	X	*	1	X	X	1	Х	0
Cream	B	0	0	0	X	X	X	X	X	*	1	X	X	1	X	0
Peach	B	0	0	0	X	X	X	X	X	*	1	X	X	1	X	0
Hopsack	B	0	0	0	X	X	Х	X	X	-	1	X	X	1	X	0
Pastel Green	B	0	0	0	Х	X	X	×	X	2:	1	X	X	1	X	0
Bright Green	0	0	0	0	X	X	X	×	X	=	1	Х	X	1	X	0
Green	0	0	0	0	X	1	X	1	X	5	1	X	X	1	X	0
Pale Blue	B	0	0	0	X	X	Х	Х	X	5	1	Х	X	1	X	0
Bright Aqua	0	0	0	0	X	X	X	X	X	*	1	X	X	1	X	0
Blue	0	0	0	0	X	1	X	1	X	*	1	Х	X	1	X	0
Magenta	0	0	0	0	X	X	X	X	X	2	1	X	Х	1	X	0

^{✓ =} Standard X = 1000 pcs minimum 0 = 5000 pcs minimum W = White B = Black ** = Not applicable to Soft Touch Collet knobs

Push-on knobs - two colour in soft/hard touch

In addition to our conventional range of push-on knobs, we offer more specialised items, each incorporating design features tailored to meet the changing requirements of some customers.

A two shot moulding process is used so that the cap/pointer is an integral part of the knob, thus avoiding subsequent assembly costs. Soft touch knobs are of polypropylene and thermoplastic elastomer to provide a smooth velvet feel, the hard touch is all polypropylene.

Colours

The standard body colour is Black. Other colours are available to order. Pointers are available in a wide range of colours.

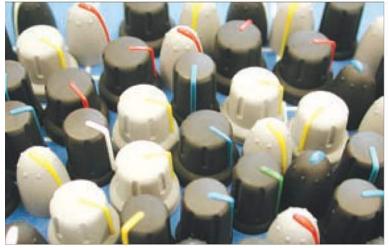
Please refer to Page 7 for colour options.

Ordering procedure

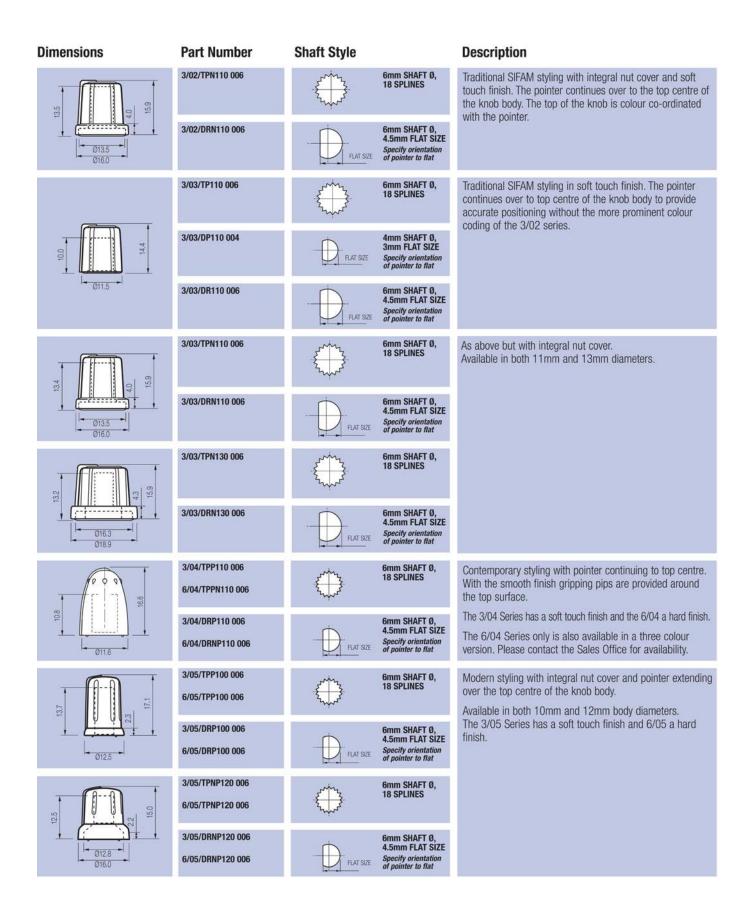
Please quote the part number and state required body and pointer colour. Available colours are referred to on Page 7. For special colours please contact the Sales Office. For items fitting to D shafts the pointer will be positioned as standard adjacent the flat. If alternative orientation is required please state the number of degrees clockwise from the standard position when viewed from the bottom. Minimum quantity 1000.

Packaging

Push-on knobs will be packed in bulk.







Slider knobs

SIFAM's slider knobs are designed and shaped to provide a stylish appearance with ease of control. The extensive range, in a matt finish, is intended to suit the needs of both applications and users.

Various materials are used depending on the design. Where nylon is specified this will match the finish of other SIFAM control knobs and pushbuttons moulded in this material. Likewise soft touch versions complement the rotary push-on knobs with the same finish.

Slider knobs are available, as standard, with black body mouldings but other colours are available. Lines whether printed or moulded are supplied in white, as standard, but other colours are available to order and can complement control knobs and pushbuttons, if required. Available colours are referred to on Page 7. Apart from the tang sizes shown, others may be able to be accommodated.

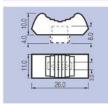
Should you have a requirement not covered by our standard range, please contact the Sales Office.

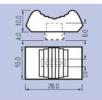


02 LK110 04 LK110

02 LK150 04 LK150

Moulded in nylon the optional indicator line is printed on the top only. The 04 model has an underhang for the 01 tang only.





Tang Details			018	
01	PLAIN	02 LK110 01 04 LK110 01	PLAIN	02 LK150 01 04 LK150 01
(metal)	WITH LINE	02 LK111 01 04 LK111 01	WITH LINE	02 LK151 01 04 LK151 01
02 _{60×20}	PLAIN	02 LK110 02	PLAIN	02 LK150 02
(plastic)	WITH LINE	02 LK111 02	WITH LINE	02 LK151 02
03 4.0×1.2	PLAIN	02 LK110 03	PLAIN	02 LK150 03
(metal)	WITH LINE	02 LK111 03	WITH LINE	02 LK151 03
04 3.0 x 1.2	PLAIN	02 LK110 04	PLAIN	02 LK150 04
4.0———(metal)	WITH LINE	02 LK111 04	WITH LINE	02 LK151 04
08 18.5 x 1.3	PLAIN	02 LK110 08	PLAIN	02 LK150 08
(metal)	WITH LINE	02 LK111 08	WITH LINE	02 LK151 08

Pushbuttons

SIFAM's pushbuttons are moulded in a mattfinish nylon to match the style and appearance of other SIFAM control knobs.

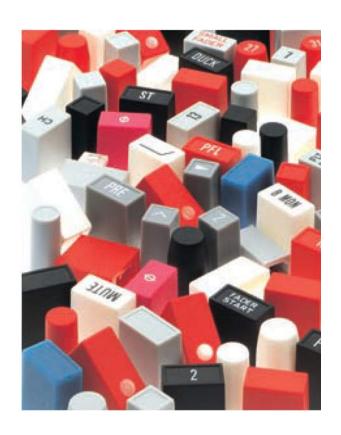
They are available, as standard, in black, grey, red and white. Other colours are available to order, please refer to Page 7. Should you have a requirement not covered by our standard range, please contact the Sales Office.

Special Printing

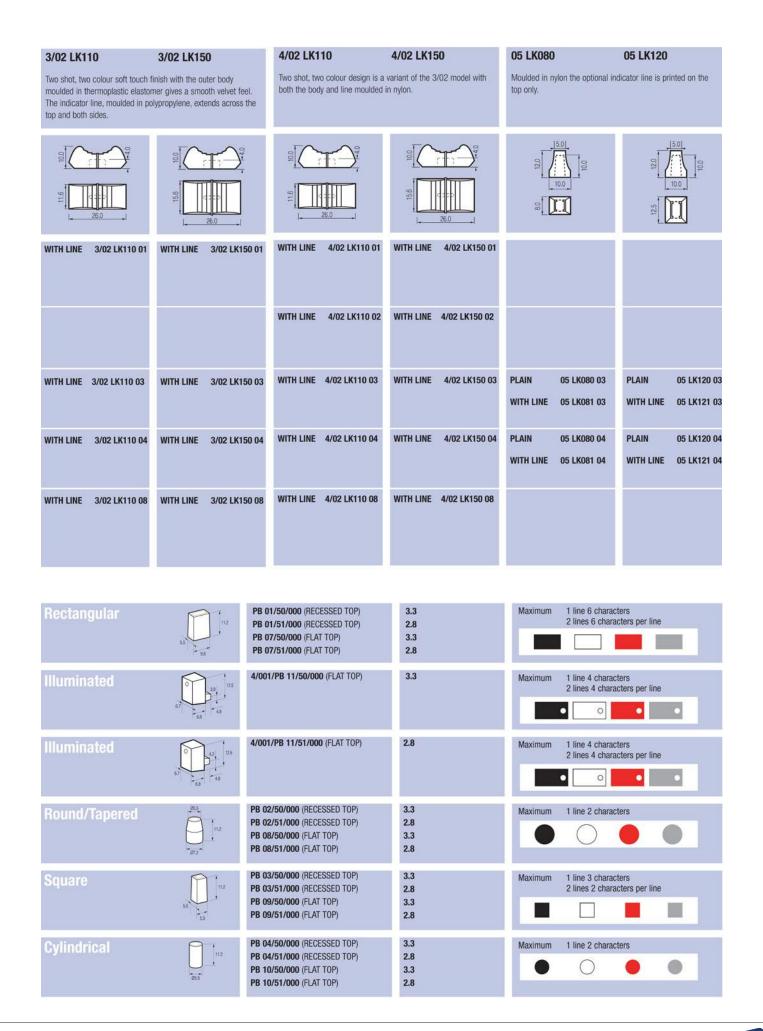
10

We are happy to offer our printing facility to those customers requiring special markings on our pushbutton products. Letters, numbers, symbols or logos may be printed to provide a high quality, durable, versatile and cost-effective added feature.

Please note that minimum order quantities apply to printed pushbuttons and other special requirements.



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Sifam Controls offers a wide variety of collet knobs, push-on knobs, slider knobs, pushbuttons and accessories. Together with our printing options and custom moulding service, we can provide an infinite number of permutations suitable for almost any application.

Add a touch of class to your product

Our control knobs are manufactured in a wide range of thermoplastic materials and have function, style and handling as principal design factors. The quality 'feel' is unmistakable and so adds to the quality of your product. This catalogue shows in detail the standard range of types, sizes and colours for our collet knobs, push-on knobs, slider knobs, push buttons, associated caps and accessories. All ordering codes and dimensional information are included for fast and easy product selection.

Custom
design service
for specific
requirements

If your product calls for a personal touch, we can cater for most control knob requirements from design through to manufacture using the latest technology, including 3D CAD and multi-shot moulding. You are guaranteed expert attention throughout the process. Function and styling criteria for all components can be customised. Should your product require a standard combination from the existing range or a custom designed control knob, the item can also be printed to meet your specific application. The flexibility of the range and the varying levels of customisation make Sifam Controls the number one manufacturer of control knobs.

Quality Assured

Through our continuous efforts for ever better products and service to the customer, we have earned many quality endorsements. Our Quality Management System is assessed to BS EN ISO 9001:2008.

Now is a good time to turn to quality - Sifam quality!

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